

# T27 GRINDING WHEEL USE FOR STAINLESS STEEL GRADE/WA 80

Written by Administrator

Friday, 24 February 2012 09:15 - Last Updated Friday, 24 February 2012 09:56

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**Symbol of Construction Designation**  
Type 27 Flexible grinding wheels

Figure	Structure	Remark
	A/W	One and half not reinforced
	A/W	Two and half not reinforced
	A/W	Two and half not reinforced

**Material :**  
All rust and acid - proof steels as tool - steel - resistant cast steels, stainless steels and all mild steels.

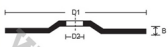
**Application :**  
Grinding of edges, welds and surfaces.

**Type 27- Asian type Grinding wheel : Stainless steel**

Code No	Outside Dia(D1)		Minimum (mm)		Shape (B)	Speed		QTY (PCS/CTNS)
	INCH	MM	Thickness	Bore(D2)		R.P.M	m/s	
BLAC-GSS404	4"	100	4	16		15200	80	300
BLAC-GSS406	4"	100	6	16		15200	80	200
BLAC-GSS506	5"	125	6	22		12200	80	150
BLAC-GSS706	7"	180	6	22		8500	80	50

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**Depressed Center type 27**



**Symbol of Construction Designation**  
Type 27 Flexible grinding wheels

Figure	Structure	Remark
	AW	Fibre glass not reinforced

**Type 27-Key Points for best results**

Hold your right angle grinding at 15 for curvature surface grinding. Run the grinding wheel at the highest possible speed marked on the wheel.



**Material :**  
All rust and acid - proof steels as tool - steel - resistant cast steels, stainless steels and all mild steels.

**Application :**  
Grinding of edges, welds and surfaces.

**Characteristics :**  
Medium-hard easy and fast grinding wheel with high stock removal and long life.



**Type 27- Flexible Grinding wheel : Stainless steel**

Code No	Outside Dia(D1)		Minimum (mm)		Shape (B)	Speed		QTY (PCS/CTNS)
	INCH	MM	Thickness	Bore(D2)		R.P.M	m/s	
BLAC-CSS402	4"	100	2	16		15200	80	400
BLAC-CSS502	5"	125	2	22		12200	80	200
BLAC-CSS702	7"	180	2	22		8500	80	100