

T27 GRINDING WHEEL USE FOR GENRAL STEEL GRA DE/A24R

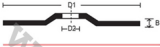
Written by Administrator

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Depressed Center type 27



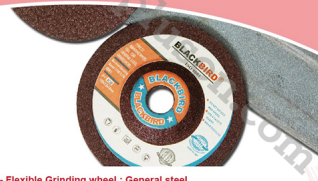
Type 27-Key Points for best results
Hold your right angle grinding at 15 for curvature surface grinding. Run the grinding wheel at the highest possible speed marked on the wheel.



Symbol of Construction Designation
Type 27 Flexible grinding wheels

Type	Structure	Remark
	27	27 (flex glass not reinforced)

Material :
Tool steels, mild steels, alloy steels, spring steels.
Application :
Grinding of edges, welds and surfaces.
Characteristics :
Medium hard easy and fast grinding wheel with high stock removal and long life.



Type 27- Flexible Grinding wheel : General steel

Code No	Outside Dia(D1)	Minimum (mm)	Shape (B)	Speed	QTY' (PCS/CTNS)
	INCH	MM	Thickness Bore(C2)	R.P.M.	m/s
BLAC-GCS402	4"	100	2 16	15200	80 400
BLAC-GCS502	5"	125	2 22	15200	80 150
BLAC-GCS702	7"	180	2 22	8500	80 100

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Symbol of Construction Designation
Type 27 Flexible grinding wheels

Type	Structure	Remark
	27	27 (flex and half not reinforced)
	27	27 (flex and half not reinforced)
	27	27 (flex and half not reinforced)

Material :
Tool steels, mild steels, alloy steels, spring steels.
Application :
Grinding of edges, welds and surfaces.
Characteristics :
Medium hard easy and fast grinding wheel with high stock removal and long life.

Type 27 Asian type Grinding wheel : General steel

Code No	Outside Dia(D1)	Minimum (mm)	Shape (B)	Speed	QTY' (PCS/CTNS)
	INCH	MM	Thickness Bore(C2)	R.P.M.	m/s
BLAC-GCS404	4"	100	4 18	15200	80 300
BLAC-GCS406	4"	100	6 18	15200	80 200
BLAC-GCS506	5"	125	6 22	12200	80 150
BLAC-GCS706	7"	180	6 22	8500	80 50